

D4278-041 UPPER RIB ASSY-HOOP

D4278-043 RIB ASSY, AFT CHAM

D4278-045 RIB ASSY, FWD CHAM

D4278-047 UPPER RIB ASSY-STRAIGHT

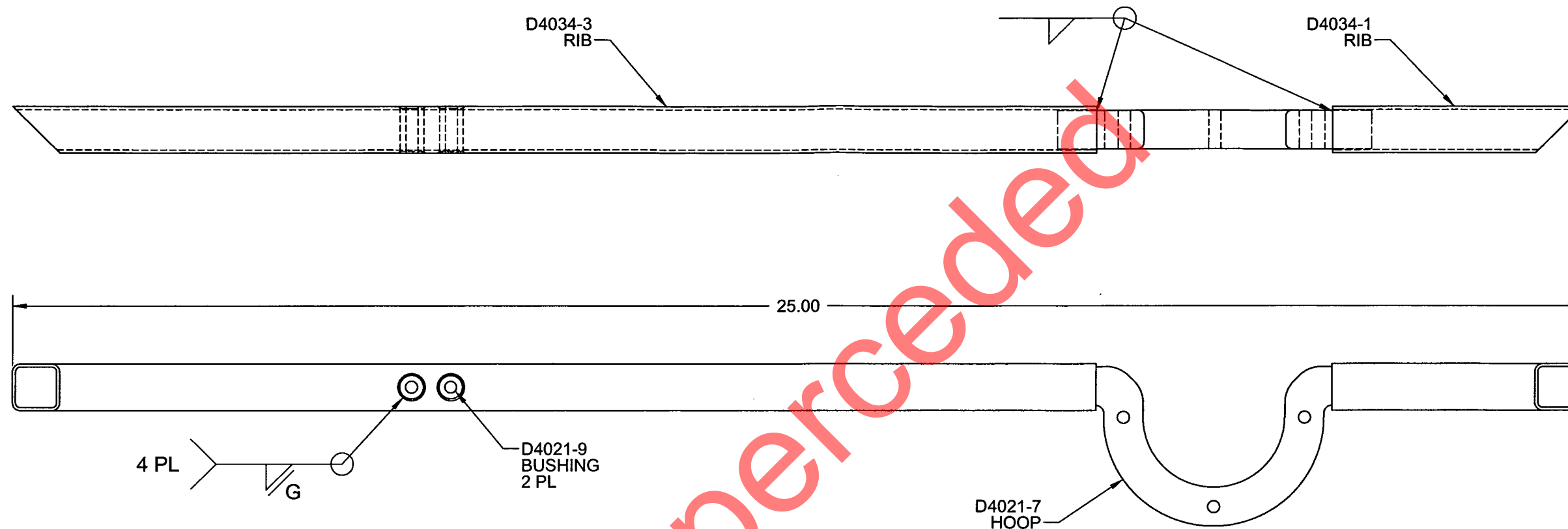
UNDER REVIEW

12/12/03 *W*

RELEASED
2010-11-30
W

A	NEW ISSUE		SC	10.11.25
REV.	DESCRIPTION		BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	JPH			
CHECKED	<i>[Signature]</i>	DRAWING NO. D4278		REV. A
MFG. APPR.	<i>[Signature]</i>			SHEET 1 OF 5
APPROVED	<i>[Signature]</i>	TITLE		SCALE
DE APPR.	<i>[Signature]</i>	RIB ASSEMBLY		NTS
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ITEM	QTY -041	PART NUMBER	DESCRIPTION
		D4278-041	UPPER RIB ASSY-HOOP
1	1	D4021-7	HOOP
2	2	D4021-9	BUSHING
3	1	D4034-1	RIB
4	1	D4034-3	RIB



D4278-041 UPPER RIB ASSY-HOOP

UNDER REVIEW

10/12/03 MP

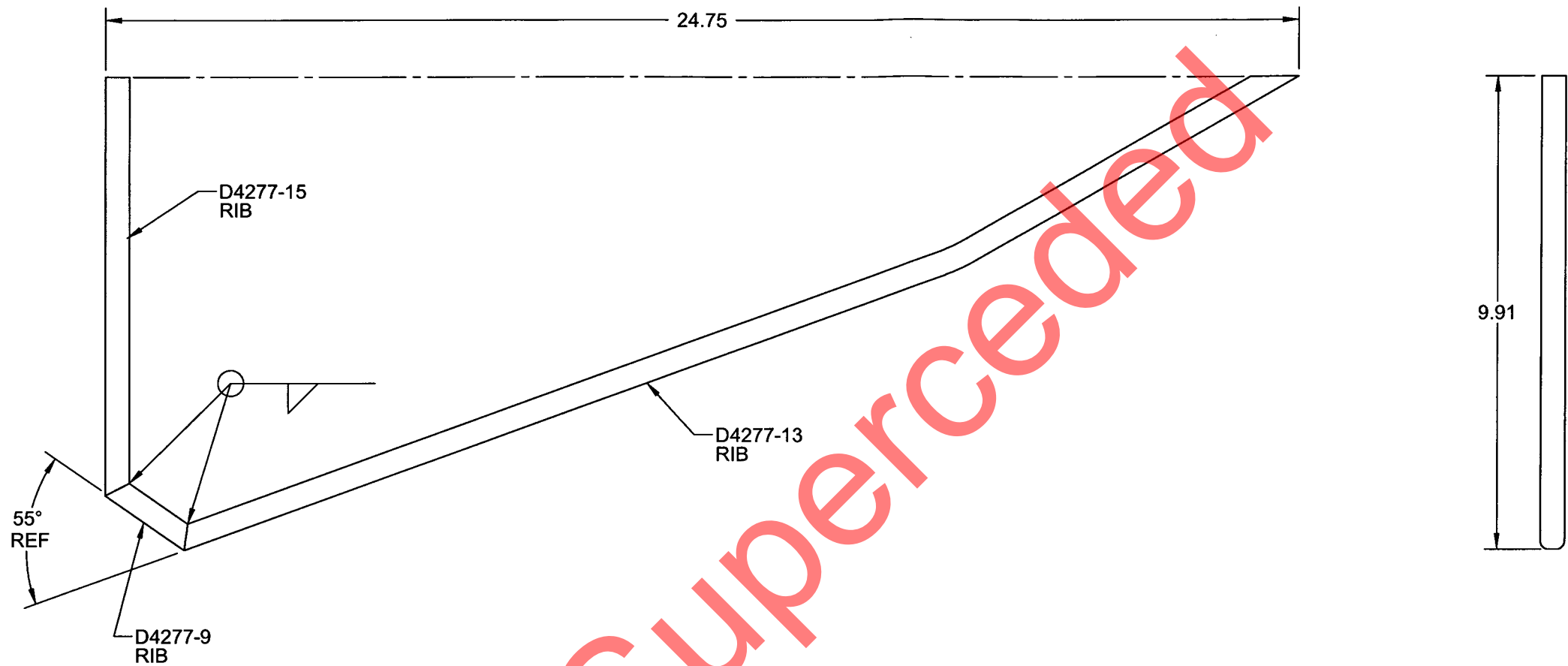
RELEASED
2010-11-30

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.59 lbs
- 8) WELD PER DART QSI 004

DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4278	SHEET 2 OF 5
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ITEM	QTY -043	PART NUMBER	DESCRIPTION
		D4278-043	RIB ASSY, AFT CHAM
1	1	D4277-9	AFT CORNER RIB, NOTCH
2	1	D4277-13	AFT DIAG RIB
3	1	D4277-15	RIB, CHAM-VERTICAL



D4278-043 RIB ASSY, AFT CHAM

UNDER REVIEW
10/12/03

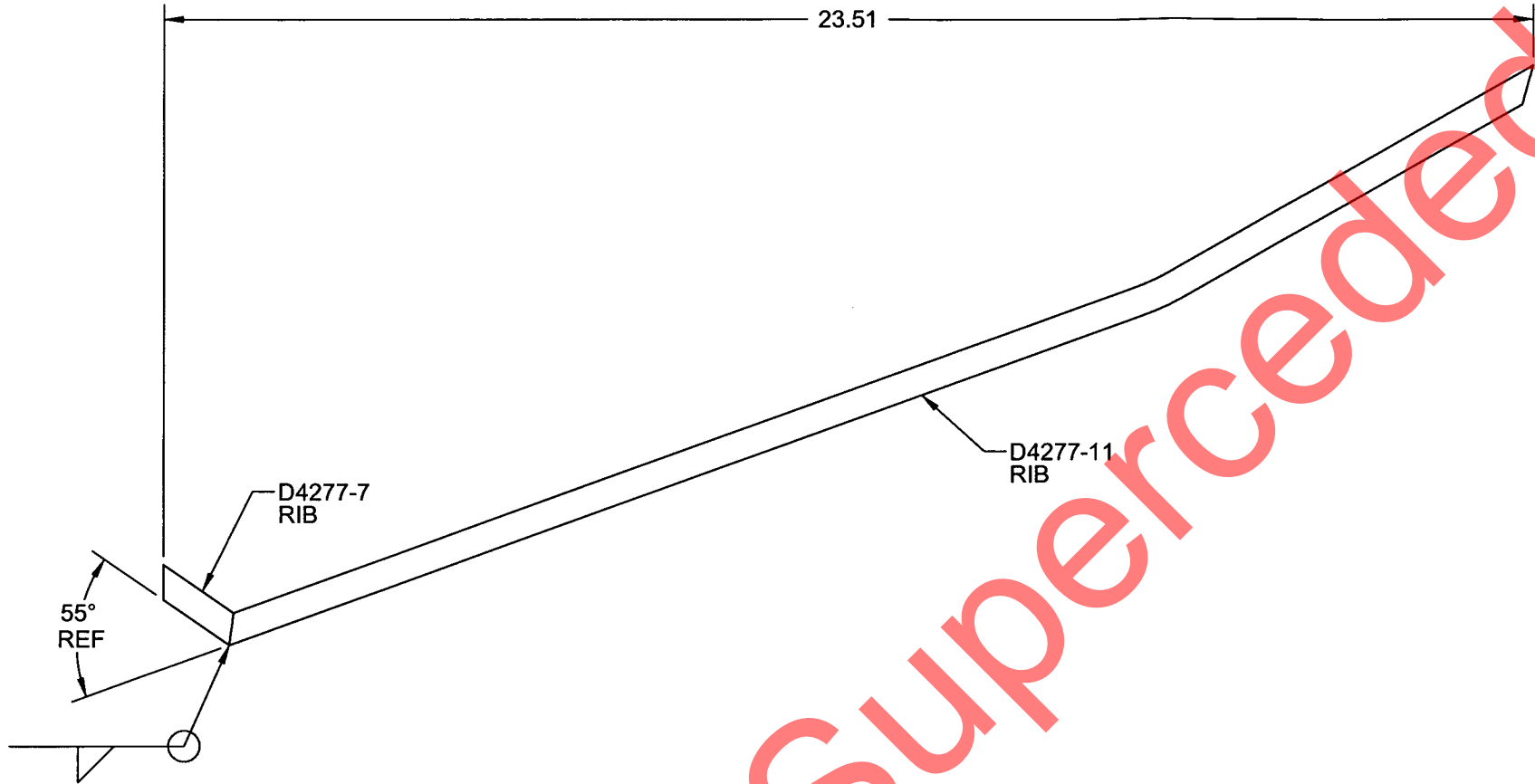
RELEASED
2010-11-30

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.77 lbs
 - 8) WELD PER DART QSI 004.

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MFG. APPR.		D4278	SHEET 3 OF 5
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DE APPR.		RIB ASSEMBLY	NTS
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Superceded

ITEM	QTY -045	PART NUMBER	DESCRIPTION
		D4278-045	RIB ASSY, FWD CHAM
1	1	D4277-7	MID CORNER RIB, NOTCH
2	1	D4277-11	MID DIAG RIB



D4278-045 RIB ASSY, FWD CHAM

UNDER REVIEW

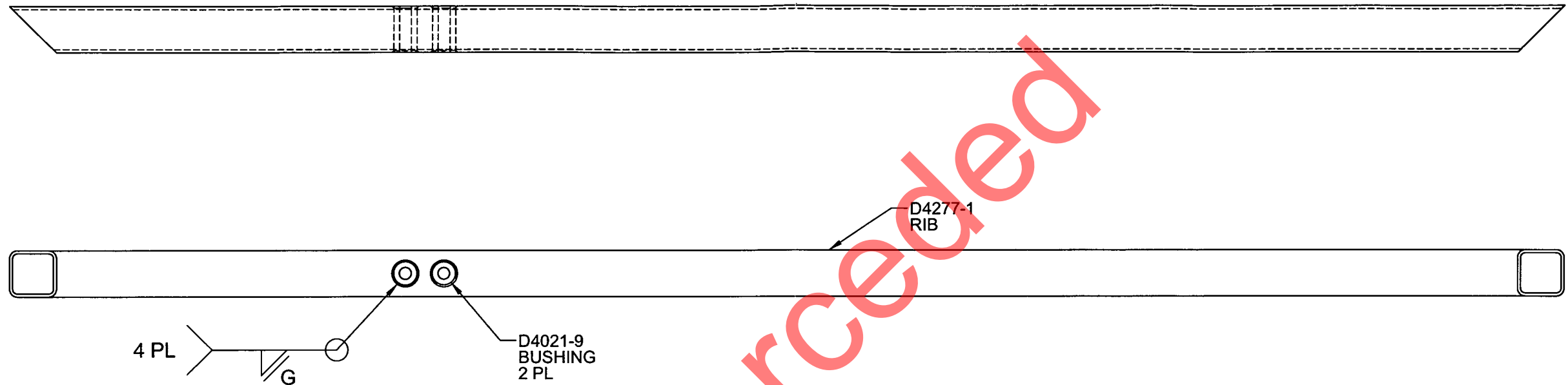
10/12/03 *MP*

RELEASED
2010-11-30
MP

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.57 lbs
 - 8) WELD PER DART QSI 004.

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MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 5	
APPROVED	<i>[Signature]</i>	TITLE RIB ASSEMBLY	SCALE NTS
DE APPR.	<i>[Signature]</i>		
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ITEM	QTY -047	PART NUMBER	DESCRIPTION
		D4278-047	UPPER RIB ASSY-STRAIGHT
1	2	D4021-9	BUSHING
2	1	D4277-1	RIB



D4278-047 UPPER RIB ASSY-STRAIGHT

UNDER REVIEW
10/12/03

RELEASED
2010-11-30

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.92 lbs
 - 8) WELD PER DART QSI 004.

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MFG. APPR.		D4278	SHEET 5 OF 5
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